

housing, such that alignment of the brushes occurs exclusively as a result of interaction between the single tab of the brush holder and the corresponding space.

2. (Amended) The motor housing assembly of claim 1, wherein the pair of magnets are positioned within the housing to form two spaces therebetween and the brush holder has only a single tab extending within each respective space.

4. (Amended) The motor housing assembly of claim 1, wherein the pair of magnets is attached to an inner surface of the motor housing separate and independent of the brush holder.

5. (Amended) A motor housing assembly comprising:
a motor housing;
a pair of magnets attached to an inner surface of the motor housing in a spaced relationship to form first and second spaces lying generally opposite from each other;
an armature positioned between the pair of magnets; and
a brush holder having a plurality of brushes and a first tab extending within the first space and a second tab extending within the second space to align the plurality of brushes with the magnets separate and independent of the motor housing, such that alignment of the brushes occurs exclusively as a result of interaction between the single tab of the brush holder and the corresponding space, the magnets being attached to the housing separate and independent of the brush holder.

Please cancel claim 6 without prejudice.

8. (Amended) A method for assembling a motor housing assembly comprising the steps of:
positioning at least one pair of magnets having opposing ends within a motor housing to form at least one space therebetween;

positioning a brush holder having a plurality of brushes associated therewith and only a single tab for each space between opposing ends of adjacent magnets; and

extending only each single tab within the respective space formed between adjacent ends of the magnets to align the plurality of brushes with the magnet separate and independent of the housing, such that alignment of the brushes occurs exclusively as a result of interaction between the single tab on the brush holder and the corresponding space.

9. (Amended) A motor housing assembly produced according to the method of claim 8 comprising:

a motor housing;

at least one pair of magnets having opposing ends positioned within the motor housing in a spaced relationship to form at least one space therebetween; and

a brush holder having a plurality of brushes associated therewith and only a single tab for each space formed between opposing ends of adjacent magnets, where only the single tab extends between the opposing ends of magnets to align the brushes with respect to the magnets separate and independent of the motor housing, such that alignment of the brushes occurs exclusively as result of interaction between the single tab of the brush holder and the corresponding space.

10. (Amended) The motor having assembly of claim 9, wherein the pair of magnets is positioned within the housing to have two opposing ends therebetween and the brush holder has only a single tab extending within each respective space.

12. (Amended) The motor housing assembly of claim 9, wherein the pair of magnets is attached to an inner surface of the motor housing separate and independent of the brush holder.

13. (Amended) The motor housing assembly produced according to the method of claim 8 comprising:

a motor housing;

a pair of magnets attached to an inner surface of the motor housing in a spaced relationship to form first and second spaces lying generally opposite from each other;

an armature positioned between the pair of magnets; and

a brush holder having a plurality of brushes, a first tab extending within the first space and a second tab extending within the second space to align the plurality of brushes with the magnets separate and independent of the motor housing, such that alignment of the brushes occurs exclusively as a result of interaction between the first and second tabs of the brush holder and the corresponding first and second spaces, the magnets being attached to the housing separate and independent of the brush holder.

Please cancel claim 14 without prejudice.

16. (Amended) A motor assembly housing comprising:

a motor housing;

at least one pair of magnets having opposing ends positioned within the motor housing to define a space therebetween; and

a brush holder having a plurality of brushes associated therewith and only a single tab with substantially uniform width extending between the opposing ends of the pair of magnets and within the space defined therebetween to align the brushes with respect to the magnets separate and independent of the motor housing, such that alignment of the brushes occurs exclusively as a result of interaction between the single tab of the brush holder and the corresponding space.

20. (Amended) A method for locating a motor brush to a magnet comprising the steps of:

attaching at least one pair of magnets having opposing ends within a motor housing to define a space therebetween;

positioning a brush holder having a plurality of brushes with respect to the attached magnets, the brush holder having a single tab in an initial position relative to the space defined between the pair of magnets; and

extending only the single tab between the opposing ends of the pair of magnets defining the space to align the brush holder in a final position of alignment with the magnets separate and independent of the motor housing such, that alignment of the brushes occurs exclusively as a result of interaction between the single tab of the brush holder and the corresponding space.

21. (New) The method of claim 20, wherein the at least one pair of magnets is attached to the housing separate and independent of the brush holder.

22. (New) The method of claim 20, wherein each tab is of uniform width.